

PRODUCT INFORMATION

ANGLER

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HOP TO 6NA (Alkaline Etch Cleaner For Aluminum)

HOP TO 6NA is a powdered highly alkaline product, developed for chemically deburring aluminum parts in an open oblique barrel.

HOP TO 6NA will produce a microscopic etch on the aluminum while cleaning and deburring the parts. In most cases this may be accomplished without forming a smut.

HOP TO 6NA has been formulated to keep caking the walls of barrel and tank (soak).

OPERATING PARAMETERS

Concentrations:	4-8 oz/gallon *
Temperature:	130°F - 160°F
Immersion Time:	As required for clean and deburr
Equipment:	Open tumbling barrel or mild steel tank and heating coils.

Solution Makeup: slowly add the **HOP TO 6NA** to the **hot water**. Wear goggles/face shield when adding the **HOP TO 6NA**.

*Concentration/operating temperature will be dependent upon the burr thickness. It is suggested to operate at the high concentration and at the lower temperature for better control.

Caution: **HOP TO 6NA** is a highly alkaline, caustic bearing product. Avoid skin, eye and oral contact. Wear protective clothing, goggles/face shield, and gloves when handling the product.

If exposed, immediately flush thoroughly with clean cold water. Flush eye exposure with cold water for 15 minutes and also immediately contact a doctor. In case of any skin injury or oral contact, consult a doctor.

Waste Disposal: In order to be completely informed on the latest regulations that apply to your area, regarding this product, contact the appropriate environmental agency.

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