DRAWING FLUIDS

MULTI PURPOSE / ALL METALS

**AccuDraw 900** – A high viscosity (1700 sus) water soluble chlorinated oil designed for stamping cold rolled steel at 5–1 to 10–1 dilutions.

**AccuDraw 1919M** – An extremely high viscosity (3150 sus) heavy duty water soluble chlorinated oil designed to do severe forming of cold-rolled steel applications.

**BioDraw EVO** – Straw colored oil mixes easily with water to form stable, milk white emulsions. Total freedom from reactive material results in a non-ionic emulsifier system. For use with all metals without staining. Fatty components provide good metal wetting and extra oiliness to coolant mixes. Inhibited to give interim rust protection to work pieces.

**AccuCut 570M** – Medium viscosity, brown color clear stamping fluid. Heavily compounded with chlorine, inactive sulfur and fats. Exhibits superior extreme pressure, anti-wear and anti-weld properties, along with remarkable lubricity and heat dissipation characteristics. Promotes longer tool life, friction heat reduction, and improved surface finishes.

**AccuDraw 737** – Transparent, high viscosity, fatty stamping oil. Lowered surface tension prevents work-piece pick up. Extreme pressure properties. Particularly adaptable to high speed stamping and blanking.

STEEL & STAINLESS

**AccuCool 7044D** – Heavy Duty, excellent corrosion protection for steel stamping.

**AccuDraw 5053** – Handles the most severe drawing requirements on progressive and eyelet presses, drawing steel and stainless steel products. Medium viscosity oil with high measure of chlorinated extreme pressure additives, spreads and wets well.

**AccuDraw NC** – HD Steel and stainless steel drawing.

**AccuDraw M** – HD for forming steel.

**AccuDraw 419NC** – Medium viscosity (600sus) water soluble designed to do a variety of progressive stamping applications. It can be used at dilution of anywhere from 5–1 to 10–1 based on synthetic extreme pressure additives.

**AccuCut 581** – Light duty stamping.

ALUMINUM

**AccuCut 59C** – Medium viscosity oil with excellent wetting agents and lubricity additives. Used to draw cosmetic containers of the 3000 and similar series metals.

**AccuDraw 675** – Medium viscosity, petroleum based drawing lubricant especially formulated for drawing high purity aluminum.

**AccuDraw 1905** – A high viscosity oil with unique metal wetting additives. Designed specifically for high purity aluminum drawing applications. Used successfully for many years for this purpose.
COPPER / BRASS

AccuDraw 2336 – Water Soluble for brass stamping.

AccuDraw 4640 – HD for aluminum, brass and copper stamping. Performs as well as many sulfo-chlorinated heavy-duty soluble oils because of its remarkable metal wetting, high heat transfer rate and “extra oiliness” features.

AccuDraw 5008 – LD for brass and copper stamping, inhibited for interim rust protection of work pieces.

WATER BASED DRAWING FLUIDS


AccuDraw 75 – HD Steel drawing.