

# PRODUCT INFORMATION

# ANGLER

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## Cool Lube 928

### DESCRIPTION

**Cool Lube 928** is a straight oil recommended for forming and machining both ferrous and non-ferrous metals. It is free of chlorine and sulfur and does not contain any metal. It is 100% biodegradable according to the CEC L- 33 T- 82 test method.

### APPLICATION

**Cool Lube 928** has been specifically developed to be used through mist applicator systems. It is particularly recommended for stamping, sawing, cutting, tapping, drilling, and milling operations on all metals.

### BENEFITS

- Extended tool and die life
- Improved surface finishes
- Excellent lubricity and film strength
- Reduction of friction heat
- Very good wet ability and heat dissipation
- Chlorine- free, sulfur- free, metal- free
- Ease of application and removal
- 100% biodegradable

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**TYPICAL DATA**

<b>Appearance</b>	<b>Clear Yellow Liquid</b>
<b>Density @ 60 degrees F, lbs./ gal.</b>	<b>7.64 lbs./ gal.</b>
<b>Specific Gravity @ 60/ 60 degrees F</b>	<b>0.917</b>
<b>Viscosity @ 100 degrees F, SUS</b>	<b>180</b>
<b>Viscosity @ 40 degrees F, cSt</b>	<b>35.0</b>
<b>Chlorine content, % wt.</b>	<b>nil</b>
<b>Sulfur content, % wt.</b>	<b>nil</b>
<b>Saponification value, mg KOH/g</b>	<b>190</b>
<b>Free fatty acids, %</b>	<b>0.1 max</b>
<b>Flash Point, degrees F</b>	<b>580</b>
<b>Pour Point, degrees F</b>	<b>10</b>

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