

PRODUCT INFORMATION

ANGLER

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CHEMPOL 611

DESCRIPTION

Chempol 611 is designed for vibratory finishing using steel media for coloring as well as parts cleaning. Nearly neutral, this product inhibits corrosion from forming on the media and actually promotes bright steel or steel without any staining.

Chempol 611 can be used with plastic media and ceramic as well. It can be used in deburring as well as burnishing. Its capacity for cleaning off drawing oils with chlorine or chlorine free additives is excellent. It will allow media to remain open and free cutting. It will not clog or glaze aggressive deburring media.

The surfactants in this product allow for excellent cleaning and at the same time low foaming, promoting superior action of steel media. It has been formulated for all metals, especially brass, copper and aluminum. This product also has cleaning characteristics to remove light heat treat scale as well as rust from steel.

OPERATING CONCENTRATIONS

Deburring with ceramic or plastic media	1-3oz./ gal.
Rust removal with above media	1-3oz./ gal.
Steel ball burnishing	1-2oz./ gal.

PROPERTIES

PH at 1% concentration	6.0-6.3
Color	clear yellow

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