

PRODUCT INFORMATION

ANGLER

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AccuDraw 675

Aluminum Drawing Lubricant

DESCRIPTION

AccuDraw 675 is a medium viscosity, petroleum based drawing lubricant especially formulated for drawing high purity aluminum. It provides a very high film strength, plus a chemical boundary agent, which act to provide a resilient film between the die and workpiece. **AccuDraw 675** will not stain copper or aluminum, making it a versatile product to be used on a variety of metals.

APPLICATION

AccuDraw 675 should be used as received for stamping and drawing applications. It may be applied to blanks or strip, brush or wiper pads. Parts cleaning is accomplished with vapor degreasing, petroleum or chlorinated solvent dip, or with a hot alkaline wash.

TYPICAL SPECIFICATIONS

Appearance	Bright & Clear Light Yellow Oil
Odor	Mild Petroleum Type
Density @ 60°F, lbs/gal	7.31
Lubricity Agent, %	20
Color, ASTM D1500, Max.	<2.5
Viscosity @100°F, sus	280 to 320
Sulfur, Inactive, ppm	4000
Phosphorous, ppm	1900
Flash Point, COC, °F	495
Copper Strip Corrosion	1b

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