

# PRODUCT INFORMATION

# ANGLER

ANGLER INDUSTRIES, INC.  
61 Industrial Park Rd • PO Box 217  
Sterling, CT 06377  
860-564-0080 • FAX 860-564-3598  
[www.anglerindustries.com](http://www.anglerindustries.com)



## ACCUDRAW 17X 174C

### Synthetic Water Soluble Drawing Fluid

#### DESCRIPTION

**ACCUDRAW 17X 174C** is a yellow liquid soap which has exceptional slip for a water soluble lubricant. It wets out evenly on all metals, giving a uniform continuous film; whereas standard soluble oils and soap pastes tend to contract into droplets when in contact with metal. It mixes instantly with hot or cold water. **ACCUDRAW 17X 174C** is formulated with a rust preventive for indoor storage.

**ACCUDRAW 17X 174C** can be safely recommended for stamping and drawing for steel, aluminum and brass. Because **ACCUDRAW 17X 174C** wets metals better and gives a uniform, continuous and slippery film, it also will yield better draws and longer die life. It can be used straight or mixed with up to 5 parts of water, depending on the difficulty of the job. It can be applied by any conventional method except a circulating system. Because it is a soap, it will foam with the agitation of a circulating system.

**ACCUDRAW 17X 174C** can be removed from parts with hot water or alkaline cleaners. Solvents or vapor degreasing are neither necessary nor effective.

#### PHYSICAL PROPERTIES

Appearance	Clear yellow
Consistency	Thick
Diluent	Water
Odor	Nil

The data in this Product Information sheet relates only to the specific material designated herein and does not relate to use in combination with any other material or in any process. The information set forth herein is furnished free of charge and is based on technical data that **Angler** believes to be reliable. It is intended for use by persons having technical skill and at their own discretion and risk. Since conditions of use are outside our control, we make no warranties, express or implied, and assume no liability in connection with any use of this information. Nothing herein is to be taken as license to operate under or a recommendation to infringe any patents.