

# PRODUCT INFORMATION

# ANGLER

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## AccuCut HD 20 Chlorinated, Vegetable Cutting Oil

### DESCRIPTION

**AccuCut HD 20** is an amber vegetable-based cutting oil designed to handle most machining jobs. Metal wetting ability and extra lubricity are obtained by the by the inherent nature of vegetable oil. Mixed compounds and chlorinated paraffin enhance chip-to-tool lubricity and provide **AccuCut HD 20** with strong anti-weld characteristics. Satisfactory work-piece surface finishes and extended tool life are to be expected.

### APPLICATIONS

**AccuCut HD 20** is used in drilling and tapping stainless and carbon steel. It is a preferred recommendation for heavy gear cutting, horizontal broaching and crush-truing of contour-form grinding wheels.

### PROPERTIES

Density, lbs/gal @ 60 F	7.90
Chlorine, % wt.	8.1
Viscosity sus @ 100F	120
Flash Point, F	350°
Pour Point, F	40°
Sulfur, % wt.	1.8

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