

AccuCut 5054

Cutting Oil

Description

AccuCut 5054 is a medium viscosity, clear dark brown cutting and lube oil. Due to the fact that it is compounded with inactive sulfur it is safe to use on all metals.

AccuCut 5054 is an excellent all-purpose cutting oil but can also be used to lubricate head stocks and as a hydraulic oil. By using the product as a dual-purpose or tri-purpose oil, any leakage into the cutting oil sump will not deplete the additives in the oil.

Technical Data

Appearance	clear, amber oil
Color, ASTM	1.5
Viscosity @ 100°F	180 SUS
Fat, %	10.0
Chlorine, %	1.1
Sulfur, %	1.0
Copper Strip Corrosion	1B
Flash Point (C. O. C.)	320°F
Density	7.44 lbs./gal.

Use Instructions

AccuCut 5054 is used as received

Material Compatibility

Multi-metal safe

Safe Handling and Storage Instructions

Before handling and using, the Material Safety Data Sheet/Safety Data Sheet should be read and understood by all personnel in contact with this product.

Disposal

Any disposal of this product should be in compliance with all federal, state and local regulations. All industrial solutions may require some treatment before discharge. DuBois offers full service disposal and compliance consultation, backed by a full range of treatment chemicals. Detailed information is available from your DuBois Representative.

Precautions

KEEP OUT OF THE REACH OF CHILDREN. Please refer to the label and Material Safety Data/Safety Data Sheet information for all warnings, recommendation for safety equipment, and other regulatory information. Copies of the Material Safety Data/Safety Data Sheet information can be ordered by calling 800 438 2647.