

PRODUCT INFORMATION

ANGLER

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AccuCut 115, 120, 125 & 130

DESCRIPTION

AccuCut 115, 120, 125 & 130 are non-transparent, dark brown heavy duty cutting oil designed for excellent performance over a wide range of both metals and cutting operations. Active sulfur and chlorine compounding couple synergistically in this product to provide extraordinarily high anti-weld and extreme pressure properties. These, in combination with specialized fatty compounds, impart the properties required for cooler work pieces, better surface finishes, longer tool life, control of smoke/fog and higher production rates.

APPLICATION

AccuCut 115, 120, 125 & 130 sees regular use as the general purpose cutting oil for many job shops because of its ability to handle a broad spectrum of steels in single and multiple function screw machines, chuckers and turret lathes. In production turning, drilling, reaming, tapping, threading, gear cutting, shaping and abrasive belt grinding of tough, stringy carbon steels, stainless steels and other nickel and chromium alloyed steels. **AccuCut 115, 120, 125 & 130** has an enviable service record.

PROPERTIES

	<u>115</u>	<u>120</u>	<u>125</u>	<u>130</u>
Appearance	←----Dark, Opaque----→			
Viscosity @ 100`F	100	168	258	133
Color, ASTM	8+	8+	8	8
Flash Point (C. O. C.)	390°F	330°F	330°F	330°F
Chlorine, %	0	0	1.8	0
Fat, %	4.9	4.0	12.0	2.5
Copper Strip Corrosion	4C	4C	4C	4C

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