

# PRODUCT INFORMATION

# ANGLER

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## ACCUCUT HD 32 & 46 Metal Cutting Drawing and Forming Lubricant

### DESCRIPTION

**ACCUCUT HD** oils contain the latest technologies in non-chlorinated extreme pressure fortified drawing lubricants. It is formulated with premium quality additives to provide excellent anti-weld and lubricating properties without the use of chlorine or active sulfur. The end result is a product capable of performing extremely difficult metal drawing applications previously reserved for chlorinated lubricants. When extreme pressure conditions arise in a drawing operation, ACCUCUT HD oils provide a chemical barrier between the work piece and the die. The strength of this barrier prevents abrasion of the work piece and extends the life of the die.

### PROPERTIES

HD Series	SSU @ 100°F	% Fat	% Chlorine	% Inactive Sulfur
AccuCut HD32	175	1.0	0	0.63
AccuCut HD46	242	1.0	0	0.63

### USE

**ACCUCUT HD** oils are generally applied by flooding the workpiece. This product, however, may be applied to strips and blanks by dipping, rolling, and brushing. Workpieces are best cleaned with solvent degreasers or conventional alkaline cleaners.

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