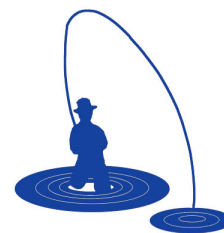


PRODUCT INFORMATION

ANGLER

ANGLER INDUSTRIES, INC.
61 Industrial Park Rd • PO Box 217
Sterling, CT 06377
860-564-0080 • FAX 860-564-3598
www.anglerindustries.com



AccuCut 471B-0X Sulfurized, Chlorinated, Fatty Cutting Oil

DESCRIPTION

AccuCut 471B-0X is a medium viscosity, yellow colored clear cutting fluid. It is heavily compounded with chlorine, inactive sulfur and fats. Because of its unique additive package chemistry, **AccuCut 471B-0X** exhibits superior extreme pressure, anti- wear and anti- weld properties, along with remarkable lubricity and heat dissipation characteristics. Thereby, **AccuCut 471B-0X** promotes longer tool life, friction heat reduction, and improved surface finishes.

APPLICATIONS

AccuCut 471B-0X is an excellent general purpose heavy- duty cutting fluid recommended for all machining operations of ferrous as well non ferrous metals. **AccuCut 471B-0X** can be easily applied by brush, spray or pads. Parts cleaning can be easily accomplished with solvent, vapor degreasing, or alkaline wash.

BENEFITS

- Extended tool life
- Exceptional extreme pressure, anti- wear, anti- weld, and lubricity characteristics
- Very good wetting and cooling properties
- Non- Staining
- Improved work piece finishes

cont'd

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PROPERTIES

Appearance	yellow, clear fluid
Density, lbs/gal @ 60° F	8.00
Viscosity, SUS @ 100° F	152
Chlorine content, wt%	14.4
Sulfur content, wt% (inactive)	0.8
Fat content, wt%	3
Flash Point, F	410°
Fire Flash, F	420°

Angler Industries (Division of DuBois Chemicals) • 860-564-0080 • info@anglerindustries.com

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