

AccuCut 121M

Cutting Oil



Description

AccuCut 121M is an all purpose cutting oil that provides excellent internal lubrication while providing good tool life on the cutting side.

AccuCut 121M eliminates the problem of cross contamination in screw machines.

Key Properties

- Manufactured with inactive sulfur
- Non-chlorinated which reduces the cost of disposal
- Clear with low odor

Typical Specifications:

| TEST | RESULT |
|-----------------------------|---------------|
| Color | Clear, Amber |
| Viscosity @ 100°F (sus) typ | 170 |
| Fat | Present |
| Chlorine | None |
| Sulfur | Present |
| Sulfur Activity | Inactive |
| Flash Point °F (COC) min | 320 |
| Lbs per Gallon | 7.2 |

Applications

- Screw Machine, threading, tapping
- Contact your sales representative for other application information

Material Compatibility

AccuCut 121M is safe for use on both ferrous and non-ferrous metals.

Safe Handling and Storage Instructions

Before handling and using, the Safety Data Sheet (SDS) should be read and understood by all personnel in contact with this product. General indoor storage at room temperature is recommended.

Disposal

Any disposal of this product should be in compliance with all federal, state and local regulations. Please refer to the Safety Data Sheet (SDS) for instructions regarding proper disposal of this product.

Precautions

Please refer to the label and Safety Data Sheet for all warnings, recommendations for safety equipment, and other regulatory information. Copies of the Safety Data Sheet (SDS) can be ordered by calling 800-438-2647.

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