

# PRODUCT INFORMATION

# ANGLER

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## AccuCut 121M Amber Colored, Chlorine Free, Fatty Cutting Oil

### DESCRIPTION

**ACCUCUT 121M** is a medium viscosity, clear, bright amber cutting oil and lube oil. It is compounded with inactive sulfur and is safe on all metals.

**ACCUCUT 121M** is an excellent all purpose cutting oil but can also be used to lubricate head stocks and as a hydraulic oil. By using the product as a dual-purpose or tri-purpose oil, any leakage into the cutting oil sump will not deplete the additives in the oil.

### PROPERTIES

Appearance	Clear, bright, amber oil
Density, lbs/gal @ 60°F	7.21 lbs./gal.
Viscosity, SSU @ 100°F	170
Flash Point, F	320°F
Total Sulfur, % wt.	.6
Chlorine, % wt.	0
Fats, % wt.	4.0
Copper strip corrosion	1B
Odor	petroleum oil

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